

**APPLICATIONS**

TT-2020™ functions as an excellent double-sided adhesive tape for a wide variety of applications, in a number of different industries including: automotive, electronics and foam fabricating.

**PRODUCT CONSTRUCTION**

Material	Thickness	Composition
Unwind Adhesive	2.0 mils	Rubber-based Adhesive
Carrier	0.5 mils	Polyester film
Liner Adhesive	1.5 mils	Rubber-based Adhesive
Liner		78# Kraft Paper

**INSTALLATION**

With TT-2020™, as with all pressure-sensitive tapes, it is essential that the surface to which the tape is applied be clean, dry, and free of grease and oil. Adhesion should be checked on small samples prior to full-scale production.

**AVAILABILITY**

Thermo-Tac® TT-2020™ is currently available in standard widths of 54" and 60" and a standard length of 750 lineal feet.

**STORAGE**

Thermo-Tac® TT-2020™ has a shelf-life of twelve (12) months from the date of manufacture, as indicated by the lot number, when stored in the original, unopened container at, or below, 75° F.

**Thermo-Tac® TT-2020™** is an economical, general-purpose tape adhesive for bonding to a wide variety of plastic, metal and foam substrates.

**TYPICAL ADHESIVE PROPERTIES**

Physical Property	Test Method	Typical Value
Adhesion (180° Peel) 20 Minute Dwell 1.5 mil liner Stainless Steel Polypropylene	ASTM D 1000	100 oz. / inch 80 oz. / inch
2.0 mil unwind Stainless Steel Polypropylene		115 oz. / inch 110 oz. / inch
Tack (Stainless Steel)		85 oz. / inch
Shear (Stainless Steel) 4 psi @ 72° F 8 psi @ 72° F	PSTC #7	300 hours 35 hours

**TESTING / SPECIFICATIONS**

The values outlined reflect testing that was conducted on laboratory prepared specimens, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

**ADDITIONAL INFORMATION**

Novagard Solutions™ believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy and safety.