NOVAGARD® SILICONES

Versilube[®] G330MTM Specification Data

DESCRIPTION

Versilube[®] G330M is a soapthickened grease based upon methylalkyl polysiloxane fluids. In addition to offering higher load carrying capabilities, surfaces may be cleaned more effectively to improve soldering and paintablity.

APPLICATIONS

This unique formulation, a special blend of halogenated fillers and silicone fluid, offers the highest load carrying capabilities of any Versilube® product. Versilube G330M is the product of choice for lubricating and protecting linkages, bushings, bearings, lock hinges, engine components and other intricate mechanisms. G330M is safe to use on a variety of plastics, metals, glass and painted surfaces.

RESTRICTIONS

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine or peroxides.

AVAILABILITY

Versilube G330M is available in 5.3 ounce tubes, 1-gallon pails, 5-gallon pails, and 55-gallon drums.

STORAGE

Versilube G330M has a shelf life of eighteen (18) months from the date of manufacture when stored in the original, unopened container at, or below, 100°F. Upon prolonged storage, it is normal for a small amount of fluid bleed to appear on the surface of the grease. This condition is not detrimental to the performance and the fluid is simply mixed back into the suspension.

PRODUCT SPECIFICATIONS

| Physical Property | Test Method | Performance Range |
|--------------------------|------------------|------------------------|
| Appearance | | Off-white to tan paste |
| Penetration (worked 60X) | ASTM D 217 | 250-300 |
| Bleed | 150°C / 24 hours | 8.0 % maximum |
| Evaporation | 150°C / 24 hours | 3.0 % maximum |

PRECAUTIONS

Silicone greases may be cleaned with non-polar solvents such as toluene, hexane and mineral spirits. Whenever using solvents be certain to observe all proper, safety precautions.

Versilube® greases are not recommended for use on bearings with a D/N ratio exceeding 200,000. D/N ratios are calculated by multiplying the diameter (mm) times the bearing speed (rpm).

Consult and obey all applicable local, state and federal regulations for disposal of solvent and silicone waste. For additional information consult product M.S.D.S.

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy and safety.

TYPICAL PROPERTIES*

| Physical Property | Test Method | Performance Range |
|-------------------|------------------|--------------------|
| Dropping Point | ASTM D 566 | 190°C (375°F) |
| | | minimum |
| Specific Gravity | | 0.92 - 0.96 |
| Water Washout | ASTM D 1264 | 4.0 % maximum |
| Oxygen Stability | 150°C / 50 hours | 5 psi drop maximum |
| Corrosion | Copper substrate | No effect |

^{*}The values outlined reflect testing that was conducted on laboratory prepared specimens, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

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