

NOVAGARD[®]

SILICONES

Novaflex[®] M150

Specification Data

DESCRIPTION

Novaflex M150 is a non-corrosive, single-component, oxime cured silicone sealant and/or adhesive. A non-flowable, paste product, M150 presents an excellent balance between rate of cure, adhesion and physical properties.

APPLICATIONS

M150 is a general-purpose, multi-functional compound, which is used most frequently within the window and door manufacturing industry as a glazing and structural back-bedding. M150 is a single-component, high-solids, low-odor material, which cures to a low modulus, flexible and durable rubber-like solid. M150 develops primerless adhesion to most common construction substrates, and the neutral cure is compatible with most materials.

INSTALLATION

As with all single component materials, worklife and cure times of M150 are dependent upon environmental conditions such as temperature, humidity and application thickness. Adhesion should be checked on small samples prior to full-scale production.

AVAILABILITY

Novaflex M150 is available in 10.3 oz. cartridges, 5-gallon pails, and 55-gallon drums.

STORAGE

Novaflex M150 has a shelf life of eighteen (18) months from the date of manufacture when stored in the original, unopened container at, or below, 75°F.

PRODUCT SPECIFICATIONS

Physical Property	Test Method	Performance Range
Appearance		Translucent paste
Viscosity	Brookfield #7 @ 10rpm	3500 - 7000 poises
Skin Over Time	3/8" @ 50%RH & 77F	5-10 minutes
Through Cure	3/8" @ 50%RH & 77F	24 hours

PRECAUTIONS

Consult and obey all applicable local, state and federal regulations for disposal of solvent and silicone waste. For additional information consult product M.S.D.S.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine or peroxides. Not recommended for surfaces that are to be painted.

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy and safety.

TYPICAL PROPERTIES*

Physical Property	Test Method	Typical Value
Specific Gravity		1.00 – 1.05
Tensile Strength	ASTM D412	140-180 psi
Elongation	ASTM D412	500-600%
Tear Resistance	ASTM D 624	30-35 pli
Shore Hardness	ASTM D 2240	20 ± 5
Adhesion		
Glass		12-15 pli
Aluminum	ASTM D 903	10-14 pli
Wood		12-15 pli

*The values outlined reflect testing that was conducted on laboratory prepared specimens, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

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10-D2-MX150

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