

# NOVAGARD<sup>®</sup>

## SILICONES

# Novaflex<sup>®</sup> M116

## Specification Data

### DESCRIPTION

Novaflex M116 is a custom formulated, non-corrosive, single-component, oxime cured silicone sealants and/or adhesive.

### APPLICATIONS

Novaflex M116 is a fast-cure compound, which is used most frequently within the window and door manufacturing industry as glazings and structural back-beddings. M116 is a single-component, high-solids, low-odor material, which cures to a low modulus, flexible and durable rubber-like solid. Novaflex products will develop primerless adhesion to most common construction substrates, and the neutral cure is compatible with most materials.

### INSTALLATION

As with all single component materials, worklife and cure times of Novaflex M116 are dependent upon environmental conditions such as temperature, humidity and application thickness. Adhesion should be checked on small samples prior to full-scale production.

### AVAILABILITY

Novaflex<sup>®</sup> M116 is available in 3oz. squeeze tubes, 10.3 oz. cartridges, 5-gallon pails, and 55-gallon drums.

### STORAGE

Novaflex M116 has a shelf life of twelve (12) months from the date of manufacture when stored in the original, unopened container at, or below, 75°F.

### PRODUCT SPECIFICATIONS

Physical Property	Test Method	Performance Range
Appearance		Grey Paste
Viscosity	Brookfield #7 @ 10rpm	4500 - 8000 poises
Skin Over Time	3/8" @ 50%RH & 77 F	4-8 minutes
Through Cure	3/8" @ 50%RH & 77 F	24 hours

### PRECAUTIONS

Consult and obey all local, state and federal regulations for disposal of solvent and silicone waste. For additional information consult product M.S.D.S. Not recommended for surfaces that are to be painted.

### ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product; however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy and safety.

### TYPICAL PROPERTIES\*

Physical Property	Test Method	Typical Value
Specific Gravity		1.15 – 1.25
Tensile Strength	ASTM D412	150-200 psi
Elongation	ASTM D412	550-650%
Tear Resistance	ASTM D 624	30-35 pli
Shore Hardness	ASTM D 2240	25 ± 5
Adhesion		
Glass		12-15 pli
Aluminum	ASTM D 903	10-14 pli
Wood		12-15 pli

\*The values outlined reflect testing that was conducted on laboratory prepared specimens, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

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